

Low-cycle-fatigue behavior of CoCrFeMnNi high-entropy alloy at room temperature

Mao-Yuan Lo¹, Tu-Ngoc Lam¹, You-Shiun Chou¹, Tsung-Ruei Swei¹, Yao-Jen Chang², An-Chou Yeh^{2,3}, Stefanus Harjo⁴, Soo Yeol Lee⁵, Jayant Jain⁶, Bo-Hung Lai¹, and E-Wen Huang^{1,*}

¹ Department of Materials Science and Engineering, National Chiao Tung University, 1001 University Road, Hsinchu 30010, Taiwan (R.O.C.)

² Department of Materials Science and Engineering, National Tsing Hua University, Hsinchu 30013, Taiwan (R.O.C.)

³ High Entropy Materials Center, National Tsing Hua University, Hsinchu 30013, Taiwan (R.O.C.)

⁴ J-PARC Center, Japan Atomic Energy Agency, 2-4 Shirane Shirakata, Tokai-mura, Naka-gun, Ibaraki 319-1195, Japan

⁵ Department of Materials Science and Engineering, Chungnam National University, Daejeon 34134, Republic of Korea

⁶ Department of Materials Science and Engineering, Indian Institute of Technology, New Delhi, 110016, India

* Correspondence: EwenHUANG@nctu.edu.tw

Abstract

This study investigates the neutron-diffraction experiments of an equal molar CoCrFeMnNi high-entropy alloy (HEA) and a nickel-based superalloy with low cycle fatigue at room temperature. By using the *in-situ* measurement, lattice-strain analyses can be collected from the evolution of peaks. We clearly obtain the cyclic hardening and softening in both alloys. However, the results show that the deformation of the two systems is dominated by different mechanisms.

Keywords - *In-situ* neutron diffraction, low-cycle fatigue, high entropy alloy

Introduction

Fracture toughness and fatigue behavior are the key to the practical applications of High entropy alloys (HEAs) [1]. Recently, Niendorf et al.'s [5] tension-compression low cycle fatigue experiments show that there is deformation-induced martensitic transformation during cycling at given plastic strain amplitudes, but there is no intense strain hardening in the cyclic stress-strain response. There are few reports showing the polymorphism of CoCrFeMnNi which is induced by tension [6] and compression [7-9]. Would the phase stability become an issue for CoCrFeMnNi-high-entropy alloy to serve for the cyclic loading?

Experiments

In order to realize the difference of deformation mechanisms between CoCrFeMnNi HEA and the commercially popular corrosion-resistant nickel-based superalloy C-22HS™ (Ni-21Cr-17Mo in weight percentage), *in-situ* low cycle fatigue was utilized.

The C22 alloy™ was annealed to dissolve most precipitates into the fcc matrix structure. The CoCrFeMnNi alloy was fabricated by vacuum arc-melting (arc) with equal molar compositions of constituent powders whose purity is more than 99.9% (in weight percent).

The *in-situ* neutron-diffraction measurements for the C22™ alloy with the Spallation Neutron Source were carried out at the Spectrometer for Materials Research at Temperature and Stress (SMARTS) beamline of Los Alamos Neutron Science Center (LANSCE). The *in-situ* neutron diffraction measurements for low-cycle-fatigue of the HEA were conducted at TAKUMI beamline in Materials and Life Science Experimental Facilities at J-PARC, Japan. The *in-situ* neutron-diffraction low-cycle fatigue test was conducted at room temperature with the maximum tensile strain of 1% and the maximum

compressive strain of -1%. The cyclic frequency was 1 Hz.

Results

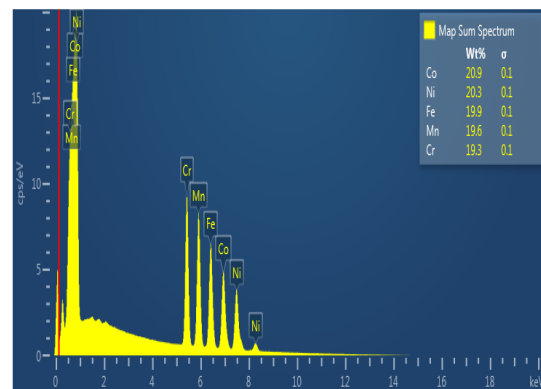


Figure 1. EDX spectrum of the CoCrFeMnNi

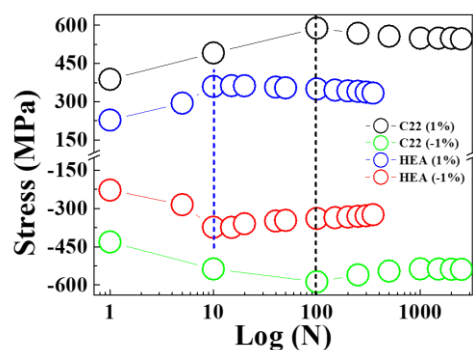


Figure 2. The stress evolution at the maximum tension (1%) and compression (-1%) as a function of fatigue cycle for the C22™ and HEA.

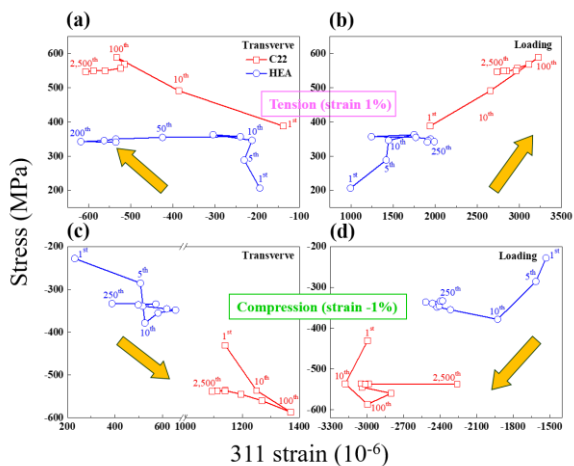


Figure 3. The {311} lattice strain-stress relationship at the maximum tensile strain of 1% in (a) transverse and (b) loading; and that at the maximum compressive strain of -1% in (c) transverse and (d) loading directions for the C22TM and HEA.

Acknowledgments

The authors are grateful to the support of the Ministry of Science and Technology (MOST) Programs MOST-108-3017-F-009-003, 107-2218-E-007-012, 107-3017-F-009-002, 107-3017-F-007-003, 107-3017-F-009-002, and 107-3011-F-002-002. We sincerely appreciate Prof. Tamás Ungár for his Convolutional Multiple Whole Profile (CMWP) software. EWH and very much appreciate the financial support from the National Synchrotron Radiation Research Center (NSRRC) Neutron Program. This work was financially supported by the “Center for the Semiconductor Technology Research” from The Featured Areas Research Center Program within the framework of the Higher Education Sprout Project by the Ministry of Education (MOE) in Taiwan. Also supported in part by the Ministry of Science and Technology, Taiwan, under Grant MOST-108-3017-F-009-003. TNL is supported by MOST 107-2628-E-009-001-MY3.

References

- Seifi, M.; Li, D.; Yong, Z.; Liaw, P.K.; Lewandowski, J.J. Fracture Toughness and Fatigue Crack Growth Behavior of As-Cast High-Entropy Alloys. *Jom* **2015**, *67*, 2288-2295, doi:10.1007/s11837-015-1563-9.
- Hemphill, M.A.; Yuan, T.; Wang, G.Y.; Yeh, J.W.; Tsai, C.W.; Chuang, A.; Liaw, P.K. Fatigue behavior of Al_{0.5}CoCrCuFeNi high entropy alloys. *Acta Materialia* **2012**, *60*, 5723-5734, doi:10.1016/j.actamat.2012.06.046.
- Tang, Z.; Yuan, T.; Tsai, C.-W.; Yeh, J.-W.; Lundin, C.D.; Liaw, P.K. Fatigue behavior of a wrought Al_{0.5}CoCrCuFeNi two-phase high-entropy alloy. *Acta Materialia* **2015**, *99*, 247-258, doi:10.1016/j.actamat.2015.07.004.
- Chen, P.; Lee, C.; Wang, S.-Y.; Seifi, M.; Lewandowski, J.J.; Dahmen, K.A.; Jia, H.; Xie,

- X.; Chen, B.; Yeh, J.-W., et al. Fatigue behavior of high-entropy alloys: A review. *Science China Technological Sciences* **2017**, *61*, 168-178, doi:10.1007/s11431-017-9137-4.
- Niendorf, T.; Wegener, T.; Li, Z.; Raabe, D. Unexpected cyclic stress-strain response of dual-phase high-entropy alloys induced by partial reversibility of deformation. *Scripta Materialia* **2018**, *143*, 63-67, doi:10.1016/j.scriptamat.2017.09.013.
- Niu, C.; LaRosa, C.R.; Miao, J.; Mills, M.J.; Ghazisaeidi, M. Magnetically-driven phase transformation strengthening in high entropy alloys. *Nat Commun* **2018**, *9*, 1363, doi:10.1038/s41467-018-03846-0.
- Tracy, C.L.; Park, S.; Rittman, D.R.; Zinkle, S.J.; Bei, H.; Lang, M.; Ewing, R.C.; Mao, W.L. High pressure synthesis of a hexagonal close-packed phase of the high-entropy alloy CrMnFeCoNi. *Nat Commun* **2017**, *8*, 15634, doi:10.1038/ncomms15634.
- Zhang, F.; Wu, Y.; Lou, H.; Zeng, Z.; Prakapenka, V.B.; Greenberg, E.; Ren, Y.; Yan, J.; Okasinski, J.S.; Liu, X., et al. Polymorphism in a high-entropy alloy. *Nat Commun* **2017**, *8*, 15687, doi:10.1038/ncomms15687.
- Huang, E.W.; Lin, C.-M.; Jain, J.; Shieh, S.R.; Wang, C.-P.; Chuang, Y.-C.; Liao, Y.-F.; Zhang, D.-Z.; Huang, T.; Lam, T.-N., et al. Irreversible phase transformation in a CoCrFeMnNi high entropy alloy under hydrostatic compression. *Materials Today Communications* **2018**, *14*, 10-14, doi:10.1016/j.mtcomm.2017.12.001.
- Thurston, K.V.S.; Gludovatz, B.; Hohenwarter, A.; Laplanche, G.; George, E.P.; Ritchie, R.O. Effect of temperature on the fatigue-crack growth behavior of the high-entropy alloy CrMnFeCoNi. *Intermetallics* **2017**, *88*, 65-72, doi:10.1016/j.intermet.2017.05.009.
- Huang, E.W.; Barabash, R.I.; Clausen, B.; Liaw, P.K. Cyclic-Loading Induced Lattice-Strain Asymmetry in Loading and Transverse Directions. *Metallurgical and Materials Transactions A* **2011**, *43*, 1454-1461, doi:10.1007/s11661-011-0972-9.
- Huang, E.W.; Barabash, R.I.; Wang, Y.; Clausen, B.; Li, L.; Liaw, P.K.; Ice, G.E.; Ren, Y.; Choo, H.; Pike, L.M., et al. Plastic behavior of a nickel-based alloy under monotonic-tension and low-cycle-fatigue loading. *International Journal of Plasticity* **2008**, *24*, 1440-1456, doi:10.1016/j.ijplas.2007.10.001.
- Huang, E.W.; Barabash, R.I.; Clausen, B.; Liu, Y.-L.; Kai, J.-J.; Ice, G.E.; Woods, K.P.; Liaw, P.K. Fatigue-induced reversible/irreversible structural-transformations in a Ni-based superalloy. *International Journal of Plasticity* **2010**, *26*, 1124-1137, doi:10.1016/j.ijplas.2010.01.003.
- Huang, E.; Clausen, B.; Wang, Y.; Choo, H.; Liaw, P.; Benson, M.; Pike, L.; Klarstrom, D. A

- neutron-diffraction study of the low-cycle fatigue behavior of HASTELLOY® C-22HSTM alloy. *International Journal of Fatigue* **2007**, *29*, 1812-1819, doi:10.1016/j.ijfatigue.2007.01.025.
15. <EXPGUI, a graphical user interface for GSAS.pdf>.
 16. Wu, Y.; Liu, W.H.; Wang, X.L.; Ma, D.; Stoica, A.D.; Nieh, T.G.; He, Z.B.; Lu, Z.P. In-situ neutron diffraction study of deformation behavior of a multi-component high-entropy alloy. *Applied Physics Letters* **2014**, *104*, 051910, doi:10.1063/1.4863748.
 17. Huang, E.W.; Chang, C.K.; Liaw, P.K.; Swei, T.R. Fatigue induced deformation and thermodynamics evolution in a nano particle strengthened nickel base superalloy. *Fatigue & Fracture of Engineering Materials & Structures* **2016**, *39*, 675-685, doi:10.1111/ffe.12414.
 18. <X-ray diffraction analysis of stacking and twin faults in f.c.c. metals.pdf>.
 19. <Cyclic-loading-induced accumulation of geometrically necessary dislocations near grain boundaries in an Ni-based superalloy.pdf>.
 20. Laplanche, G.; Kostka, A.; Horst, O.M.; Eggeler, G.; George, E.P. Microstructure evolution and critical stress for twinning in the CrMnFeCoNi high-entropy alloy. *Acta Materialia* **2016**, *118*, 152-163, doi:10.1016/j.actamat.2016.07.038.
 21. Yu, P.F.; Cheng, H.; Zhang, L.J.; Zhang, H.; Ma, M.Z.; Li, G.; Liaw, P.K.; Liu, R.P. Nanotwin's formation and growth in an AlCoCuFeNi high-entropy alloy. *Scripta Materialia* **2016**, *114*, 31-34, doi:10.1016/j.scriptamat.2015.11.032.