

# Selective Catalytic Oxidation of Benzene to Phenol by Vanadium Oxide Nanorod ( $V_{nr}$ ) Catalyst in $CH_3CN$ using $H_2O_{2(aq)}$ and Pyrazine-2-carboxylic acid (PCA)

Damodar Janmanchi (詹曼奇)<sup>1</sup>, Wondemagegn Hailemichael Wanna (灣德瑪)<sup>1,2</sup>, Natarajan Thiyagarajan (雅哈)<sup>1</sup>, Ravirala Ramu (拉姆)<sup>1,3</sup>, Yi-Fang Tsai (蔡宜芳)<sup>1</sup>, Chih-Wen Pao (包志文)<sup>4</sup>, and Steve S.-F. Yu (俞聖法)<sup>1\*</sup>

<sup>1</sup>Institute of Chemistry, Academia Sinica, Taipei 11529, Taiwan

<sup>2</sup>Sustainable Chemical Science and Technology, Taiwan International Graduate Program (TIGP), National Chiao-Tung University and Academia Sinica, Taiwan

<sup>3</sup>Sree Dattha Institute of Engineering & Science, Hyderabad, Telangana, India-501510

<sup>4</sup>National Synchrotron Radiation Center (NSRRC), Hsinchu 30076, Taiwan

[sfyu@gate.sinica.edu.tw](mailto:sfyu@gate.sinica.edu.tw)

## Abstract

Vanadium based catalysts were known to be highly efficient for oxidation reactions using  $O_2$  and/or  $H_2O_2$ . In this study, we developed a vanadium catalyst that can be prepared by a reaction of  $VCl_3$  in acetonitrile with the addition of 35 wt% hydrogen peroxide ( $H_2O_2$ ). The catalyst was further characterized by a variety of methods for its material characterization including  $^{51}V$  NMR, XRD, XPS, XAS, EA, ICP-AES, BET, SEM and TEM. Based on the results obtained, the catalyst was identified as vanadium oxide materials ( $V_{nr}$ ) with the morphology and shape of nanorod in dimension of  $\sim 40$  nm  $\times$  450 nm (width  $\times$  length). The porosity of the materials can be essential for small molecule activation in the heterogeneous surface. This material exhibits exceptional catalytic performance for selective oxidation of benzene to phenol (PhOH) at room temperature using  $H_2O_2$  as oxidant in acetonitrile. The addition of pyrazine-2-carboxylic acid (PCA) as co-catalysts can efficiently enhance the catalytic activity with a percentage selectivity of 87–99% of phenol, and produces *p*-benzoquinone (*p*-BQ) as a minor product. With the deployment of  $H_2^{18}O_2$ , we observed the product phenol to be highly enriched by  $^{18}O$  indicating that the hydroperoxo-vanadium intermediate can be essential for its catalytic conversion. Together with its high NIH shift ratio (80% deuterium remained) observed with the mechanistic probe of 4- $^2H_{0,1}$ -toluene, the results suggested the catalytic oxidation reaction mediated by this  $V_{nr}$  may involve metal based oxygenated intermediates for its highly selective catalytic oxidation of benzene to phenol.

**Keywords:** benzene; phenol; vanadium oxide nanorod; hydrogen peroxide; catalysis.